

# SKM1200MLI12TE4



**SEMITRANS® 10**

## IGBT4 Modules

### SKM1200MLI12TE4

#### Features\*

- High efficient MLI topology
- Symmetrical current sharing
- Low-inductive module design
- High mechanical robustness
- UL recognized, file no. E63532

#### Typical Applications

- 1500V Solar inverters

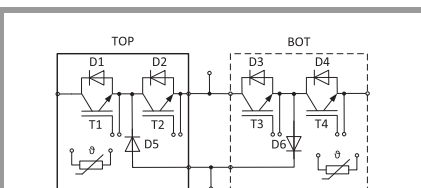
#### Remarks\*

- TOP-Switch
- Recommended  $T_{jop} = -40 \dots 150^\circ\text{C}$
- IGBT1 : outer IGBTs T1 & T4
- IGBT2 : inner IGBTs T2 & T3
- Diode1 : outer diodes D1 & D4
- Diode2 : inner diodes D2 & D3
- Diode5 : clamping diodes D5 & D6

#### Footnotes

<sup>1)</sup>Please find further technical information on the SEMIKRON website.

Absolute Maximum Ratings			
Symbol	Conditions	Values	Unit
<b>IGBT1</b>			
$V_{CES}$	$T_j = 25^\circ\text{C}$	1200	V
$I_C$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	2078
		$T_c = 100^\circ\text{C}$	1383
$I_{Cnom}$		1200	A
$I_{CRM}$		2400	A
$V_{GES}$		-20 ... 20	V
$t_{psc}$	$V_{CC} = 800\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 150^\circ\text{C}, V_{CES} \leq 1200\text{ V}$	10	$\mu\text{s}$
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>IGBT2</b>			
$V_{CES}$	$T_j = 25^\circ\text{C}$	1200	V
$I_C$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	2078
		$T_c = 100^\circ\text{C}$	1383
$I_{Cnom}$		1200	A
$I_{CRM}$		2400	A
$V_{GES}$		-20 ... 20	V
$t_{psc}$	$V_{CC} = 800\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 150^\circ\text{C}, V_{CES} \leq 1200\text{ V}$	10	$\mu\text{s}$
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Diode1</b>			
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	1057
		$T_c = 100^\circ\text{C}$	676
$I_{FRM}$		1800	A
$I_{FSM}$	$t_p = 10\text{ ms}, \sin 180^\circ, T_j = 25^\circ\text{C}$	4128	A
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Diode2</b>			
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	1057
		$T_c = 100^\circ\text{C}$	676
$I_{FRM}$		1800	A
$I_{FSM}$	$t_p = 10\text{ ms}, \sin 180^\circ, T_j = 25^\circ\text{C}$	4128	A
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Diode5</b>			
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	1328
		$T_c = 100^\circ\text{C}$	848
$I_{FRM}$		2400	A
$I_{FSM}$	$t_p = 10\text{ ms}, \sin 180^\circ, T_j = 25^\circ\text{C}$	5280	A
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Module</b>			
$T_{stg}$	module without TIM	-40 ... 150	$^\circ\text{C}$
$V_{isol}$	AC sinus 50 Hz, $t = 1\text{ min}$	4000	V



**MLI TOP-Switch**

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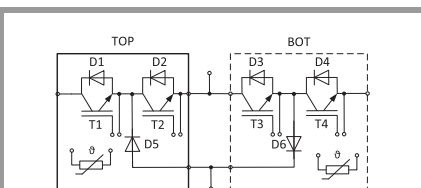
- 1500V Solar inverters

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#### Footnotes

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MLI TOP-Switch

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>IGBT1</b>						
$V_{CE(sat)}$	$I_C = 1200\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		1.80	2.05	V
		$T_j = 150^\circ\text{C}$		2.05	2.30	V
$V_{CE0}$	chipelevel	$T_j = 25^\circ\text{C}$		0.87	1.01	V
		$T_j = 150^\circ\text{C}$		0.77	0.90	V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		0.78	0.87	m $\Omega$
		$T_j = 150^\circ\text{C}$		1.07	1.17	m $\Omega$
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 44.4\text{ mA}$		5.1	5.8	6.3	V
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_j = 25^\circ\text{C}$				5	mA
$C_{ies}$	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$		75.0		nF
$C_{oes}$		$f = 1\text{ MHz}$		7		nF
$C_{res}$		$f = 1\text{ MHz}$		4.08		nF
$Q_G$	$V_{GE} = -8\text{ V} \dots +15\text{ V}$			6900		nC
$R_{Gint}$	$T_j = 25^\circ\text{C}$			0.9		$\Omega$
$t_{d(on)}$	$V_{CC} = 600\text{ V}$	$T_j = 150^\circ\text{C}$		249		ns
$t_r$	$I_C = 1200\text{ A}$	$T_j = 150^\circ\text{C}$		83		ns
$E_{on}$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$		108		mJ
$t_{d(off)}$	$R_{G\ on} = 1\ \Omega$	$T_j = 150^\circ\text{C}$		887		ns
$t_f$	$R_{G\ off} = 2\ \Omega$	$T_j = 150^\circ\text{C}$		130		ns
$E_{off}$	$di/dt_{on} = 15500\text{ A}/\mu\text{s}$ $di/dt_{off} = 7500\text{ A}/\mu\text{s}$ $dv/dt = 3300\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		189		mJ
$R_{th(j-c)}$	per IGBT				0.021	K/W
$R_{th(c-s)}$	per IGBT ( $\lambda_{grease} = 0.81\text{ W}/(\text{m}^2\text{K})$ )			0.0137		K/W
$R_{th(c-s)}$	per IGBT, pre-applied phase change material			-		K/W
<b>IGBT2</b>						
$V_{CE(sat)}$	$I_C = 1200\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		1.80	2.05	V
		$T_j = 150^\circ\text{C}$		2.05	2.30	V
$V_{CE0}$	chipelevel	$T_j = 25^\circ\text{C}$		0.87	1.01	V
		$T_j = 150^\circ\text{C}$		0.77	0.90	V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		0.78	0.87	m $\Omega$
		$T_j = 150^\circ\text{C}$		1.07	1.17	m $\Omega$
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 44.4\text{ mA}$		5.1	5.8	6.3	V
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_j = 25^\circ\text{C}$				5	mA
$C_{ies}$	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$		75.0		nF
$C_{oes}$		$f = 1\text{ MHz}$		7		nF
$C_{res}$		$f = 1\text{ MHz}$		4.08		nF
$Q_G$	$V_{GE} = -8\text{ V} \dots +15\text{ V}$			6900		nC
$R_{Gint}$	$T_j = 25^\circ\text{C}$			0.9		$\Omega$
$t_{d(on)}$	$V_{CC} = 600\text{ V}$	$T_j = 150^\circ\text{C}$		422		ns
$t_r$	$I_C = 1200\text{ A}$	$T_j = 150^\circ\text{C}$		162		ns
$E_{on}$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$		101		mJ
$t_{d(off)}$	$R_{G\ on} = 1\ \Omega$	$T_j = 150^\circ\text{C}$		1544		ns
$t_f$	$R_{G\ off} = 5.1\ \Omega$	$T_j = 150^\circ\text{C}$		155		ns
$E_{off}$	$di/dt_{on} = 6400\text{ A}/\mu\text{s}$ $di/dt_{off} = 7600\text{ A}/\mu\text{s}$ $dv/dt = 2000\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		238		mJ
$R_{th(j-c)}$	per IGBT				0.021	K/W
$R_{th(c-s)}$	per IGBT ( $\lambda_{grease} = 0.81\text{ W}/(\text{m}^2\text{K})$ )			0.0137		K/W
$R_{th(c-s)}$	per IGBT, pre-applied phase change material			-		K/W

# SKM1200MLI12TE4



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- 1500V Solar inverters

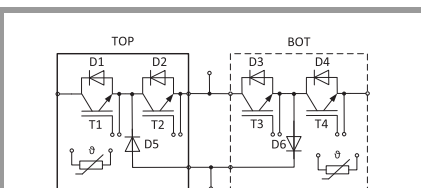
#### Remarks\*

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- Recommended  $T_{jop} = -40 \dots 150^\circ\text{C}$
- IGBT1 : outer IGBTs T1 & T4
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#### Footnotes

<sup>1)</sup>Please find further technical information on the SEMIKRON website.

Characteristics			min.	typ.	max.	Unit
Symbol	Conditions					
<b>Diode1</b>						
$V_F = V_{EC}$	$I_F = 1200\text{ A}$ $V_{GE} = 0\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	2.46	2.82		V
		$T_j = 150^\circ\text{C}$	2.51	2.86		V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$	1.30	1.50		V
		$T_j = 150^\circ\text{C}$	0.90	1.10		V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$	0.97	1.10		mΩ
		$T_j = 150^\circ\text{C}$	1.34	1.47		mΩ
$I_{RRM}$	$I_F = 1200\text{ A}$	$T_j = 150^\circ\text{C}$	595			A
$Q_{rr}$	$di/dt_{off} = 6400\text{ A}/\mu\text{s}$ $V_{CC} = 600\text{ V}$	$T_j = 150^\circ\text{C}$	127			μC
$E_{rr}$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$	76			mJ
$R_{th(j-c)}$	per diode				0.057	K/W
$R_{th(c-s)}$	per Diode ( $\lambda_{grease} = 0.81\text{ W}/(\text{m}^2\text{K})$ )			0.0178		K/W
$R_{th(c-s)}$	per Diode, pre-applied phase change material			-		K/W
<b>Diode2</b>						
$V_F = V_{EC}$	$I_F = 1200\text{ A}$ $V_{GE} = 0\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	2.46	2.82		V
		$T_j = 150^\circ\text{C}$	2.51	2.86		V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$	1.30	1.50		V
		$T_j = 150^\circ\text{C}$	0.90	1.10		V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$	0.97	1.10		mΩ
		$T_j = 150^\circ\text{C}$	1.34	1.47		mΩ
$I_{RRM}$	$I_F = 1200\text{ A}$	$T_j = 150^\circ\text{C}$	595			A
$Q_{rr}$	$di/dt_{off} = 6400\text{ A}/\mu\text{s}$ $V_R = 600\text{ V}$	$T_j = 150^\circ\text{C}$	127			μC
$E_{rr} \text{ } ^1)$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$	-			mJ
$R_{th(j-c)}$	per diode				0.057	K/W
$R_{th(c-s)}$	per Diode ( $\lambda_{grease} = 0.81\text{ W}/(\text{m}^2\text{K})$ )			0.0178		K/W
$R_{th(c-s)}$	per Diode, pre-applied phase change material			-		K/W
<b>Diode5</b>						
$V_F = V_{EC}$	$I_F = 1200\text{ A}$ chipelevel	$T_j = 25^\circ\text{C}$	2.20	2.52		V
		$T_j = 150^\circ\text{C}$	2.15	2.47		V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$	1.30	1.50		V
		$T_j = 150^\circ\text{C}$	0.90	1.10		V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$	0.75	0.85		mΩ
		$T_j = 150^\circ\text{C}$	1.04	1.14		mΩ
$I_{RRM}$	$I_F = 1200\text{ A}$	$T_j = 150^\circ\text{C}$	1022			A
$Q_{rr}$	$di/dt_{off} = 15500\text{ A}/\mu\text{s}$ $V_R = 600\text{ V}$	$T_j = 150^\circ\text{C}$	194			μC
$E_{rr}$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$	96			mJ
$R_{th(j-c)}$	per diode				0.046	K/W
$R_{th(c-s)}$	per Diode ( $\lambda_{grease} = 0.81\text{ W}/(\text{m}^2\text{K})$ )			0.0164		K/W
$R_{th(c-s)}$	per Diode, pre-applied phase change material			-		K/W



MLI TOP-Switch

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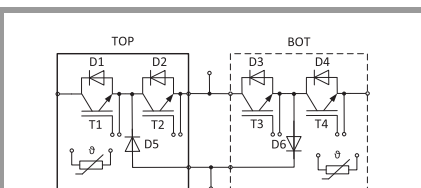
#### Remarks\*

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#### Footnotes

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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>Module</b>						
$L_{sCE1}$				10		nH
$L_{sCE2}$				50		nH
$R_{CC'+EE'}$	measured per switch	$T_C = 25^\circ\text{C}$		0.1		m $\Omega$
		$T_C = 125^\circ\text{C}$		0.15		m $\Omega$
$R_{th(c-s)1}$	calculated without thermal coupling ( $\lambda_{grease}=0.81 \text{ W}/(\text{m}^*\text{K})$ )			0.0031		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module ( $\lambda_{grease}=0.81 \text{ W}/(\text{m}^*\text{K})$ )			0.005		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module, pre-applied phase change material			-		K/W
$M_s$	to heat sink M5		4		6	Nm
$M_t$	to terminals M8		8		10	Nm
	to terminals M4		1.8		2.1	Nm
w					1250	g
<b>Temperature Sensor</b>						
$R_{100}$	$T_C=100^\circ\text{C}$ ( $R_{25}=5 \text{ k}\Omega$ )			$493 \pm 5\%$		$\Omega$
$B_{100/125}$	$R(T)=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[\text{K}]$ ;			$3550 \pm 2\%$		K



MLI TOP-Switch

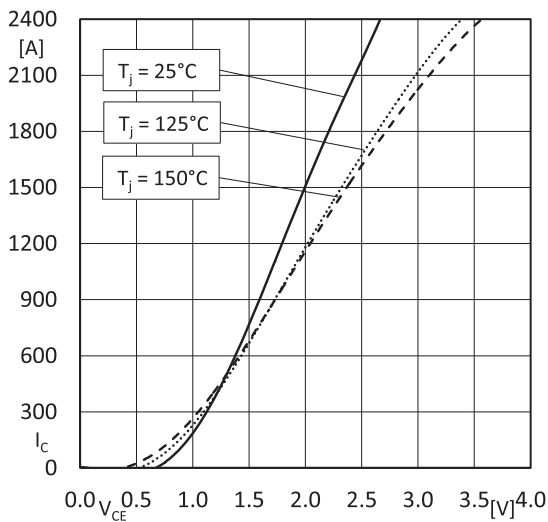


Fig. 1: Typ. IGBT1 output characteristics  $I_C=f(V_{CE})$ ,  $V_{GE}=15V$  (chipelevel)

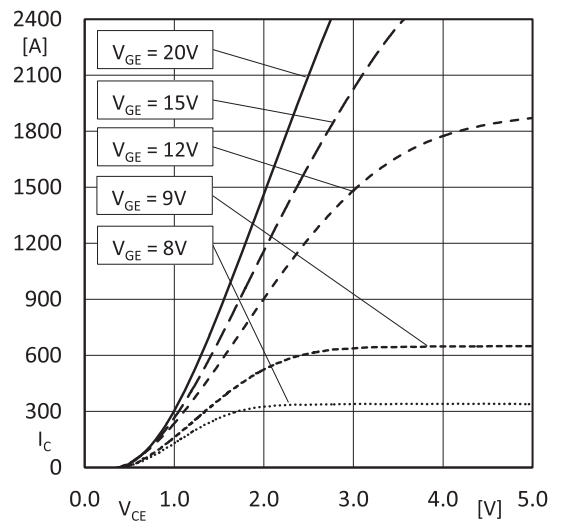


Fig. 2: Typ. IGBT1 output characteristics  $I_C=f(V_{CE})$ ,  $T_j=150^\circ C$  (chipelevel)

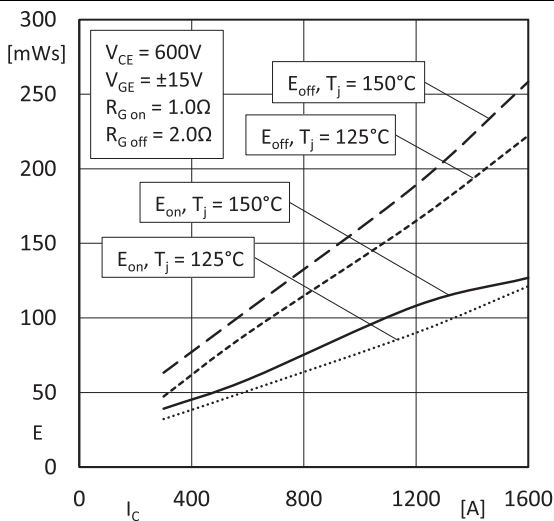


Fig. 3: Typ. IGBT1 switching losses  $E=f(I_C)$

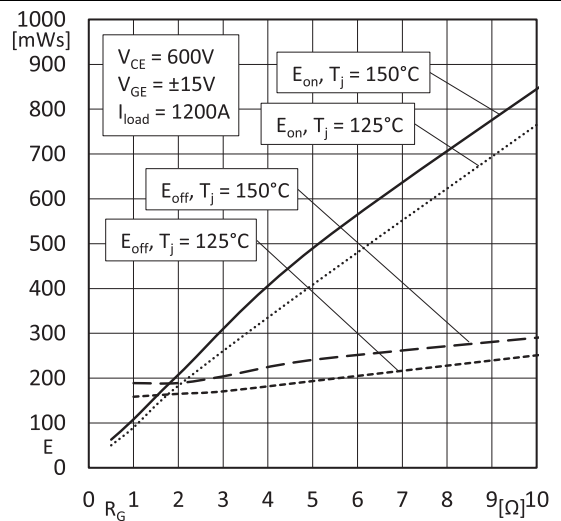


Fig. 4: Typ. IGBT1 switching losses  $E=f(R_G)$

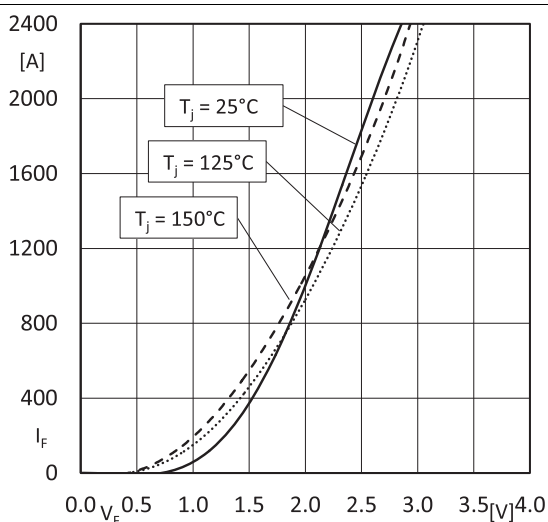


Fig. 5: Typ. Diode5 forward characteristics  $I_F=f(V_F)$  (chipelevel)

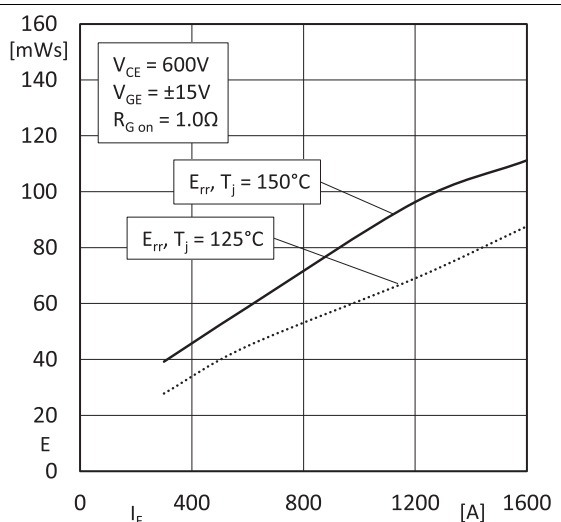


Fig. 6: Typ. Diode5 switching losses  $E=f(I_F)$

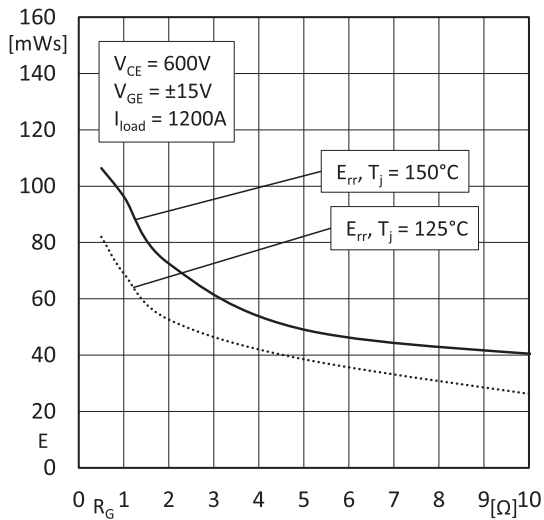


Fig. 7: Typ. Diode5 switching losses  $E=f(R_G)$

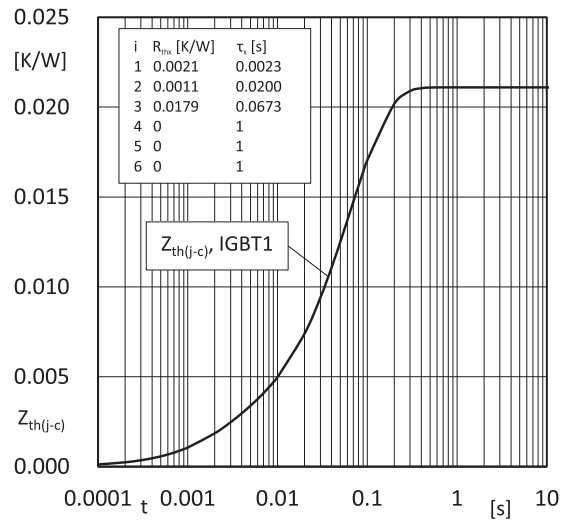


Fig. 8: IGBT1 transient thermal impedance

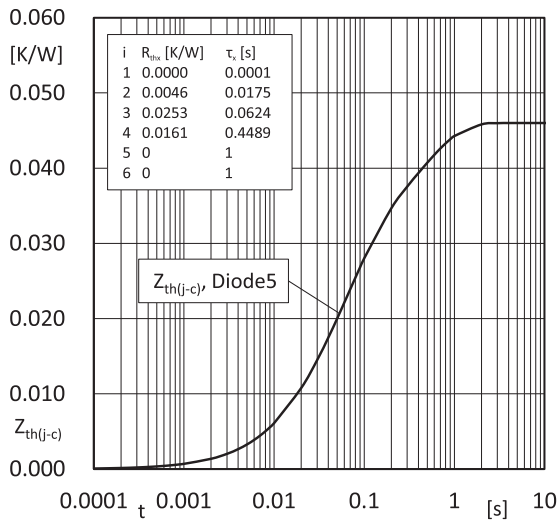


Fig. 9: Diode5 transient thermal impedance

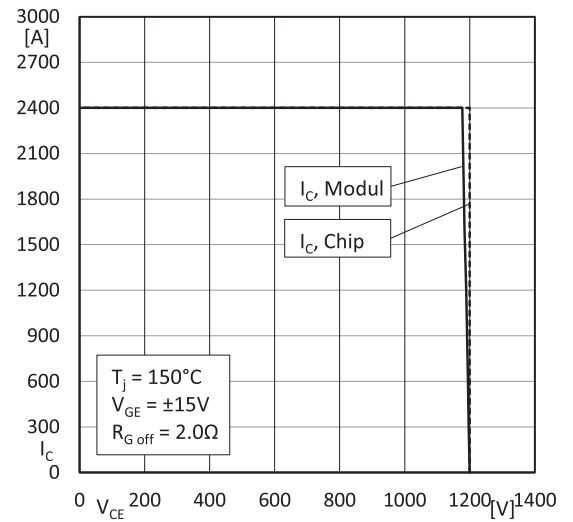


Fig. 10: RBSOA IGBT1

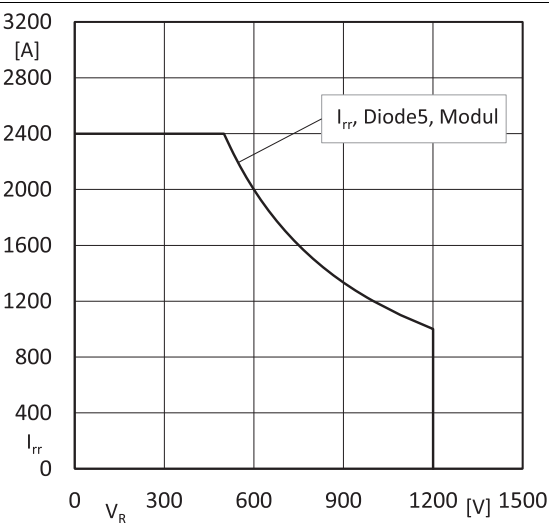


Fig. 11: RBSOA Diode5

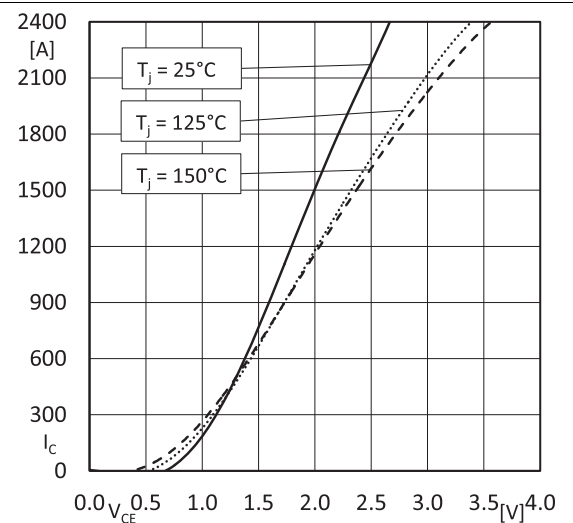


Fig. 12: Typ. IGBT2 output characteristics  $I_C=f(V_{CE})$ ,  $V_{GE}=15V$  (chiplevel)

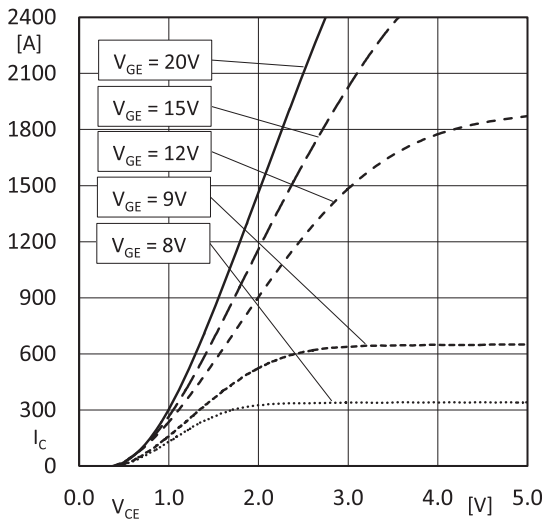


Fig. 13: Typ. IGBT2 output characteristics  $I_C=f(V_{CE})$ ,  $T_j=150^\circ\text{C}$  (chipevel)

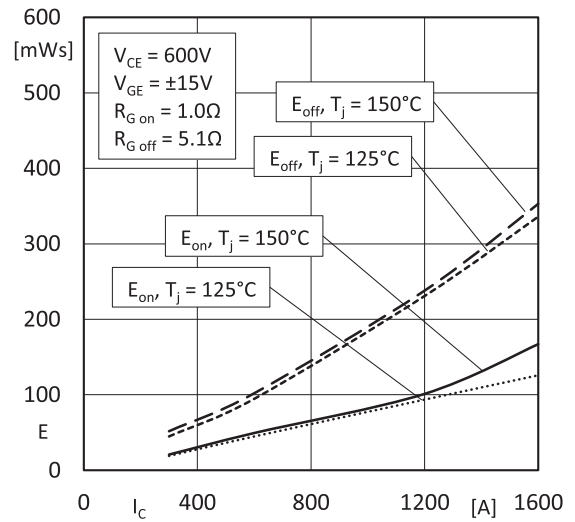


Fig. 14: Typ. IGBT2 switching losses  $E=f(I_C)$

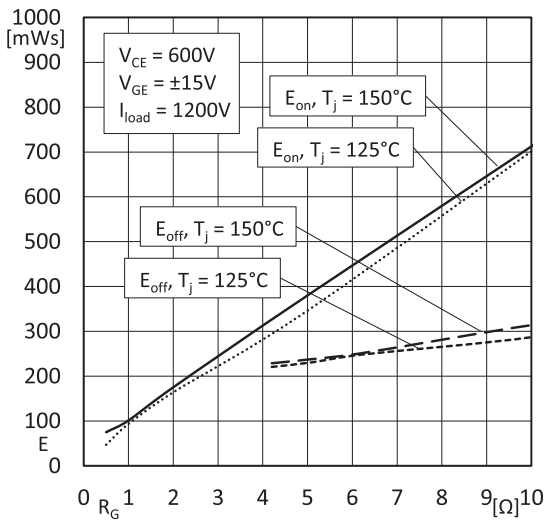


Fig. 15: Typ. IGBT2 switching losses  $E=f(R_G)$

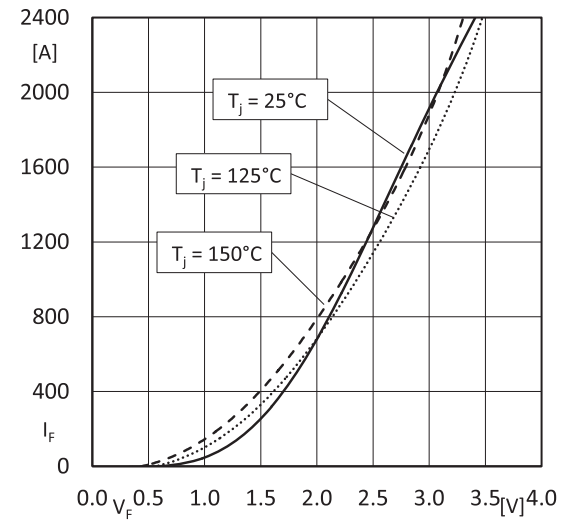


Fig. 16: Typ. Diode1 forward characteristics  $I_F=f(V_F)$  (chipevel)

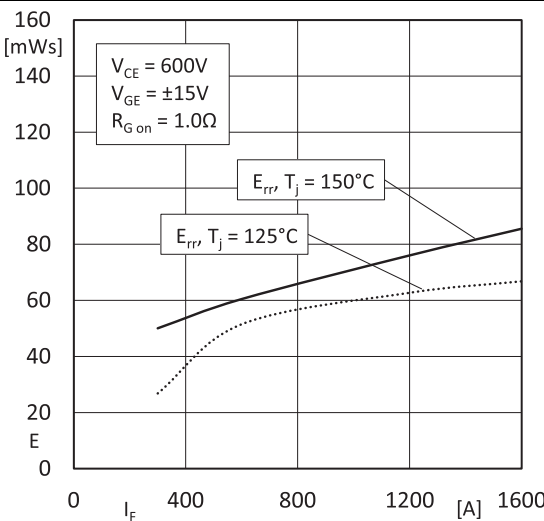


Fig. 17: Typ. Diode1 switching losses  $E=f(I_F)$

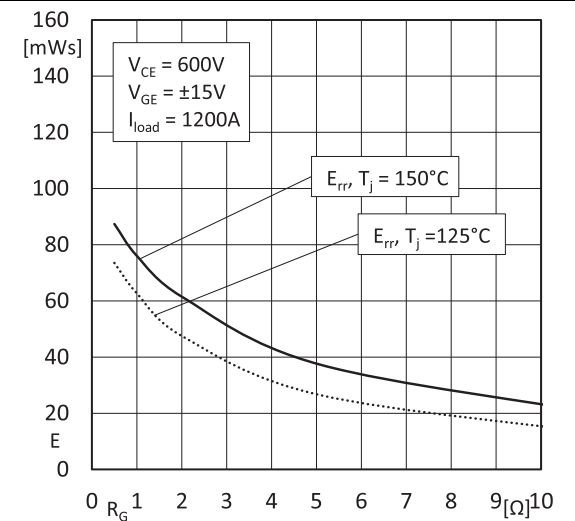


Fig. 18: Typ. Diode1 switching losses  $E=f(R_G)$

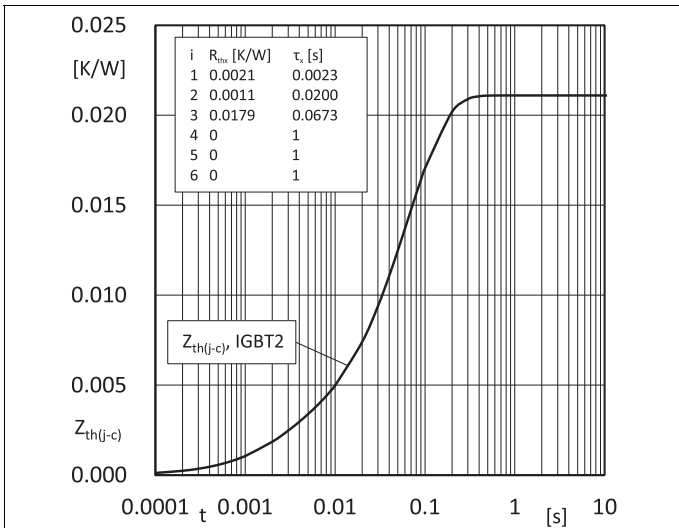


Fig. 19: IGBT2 transient thermal impedance

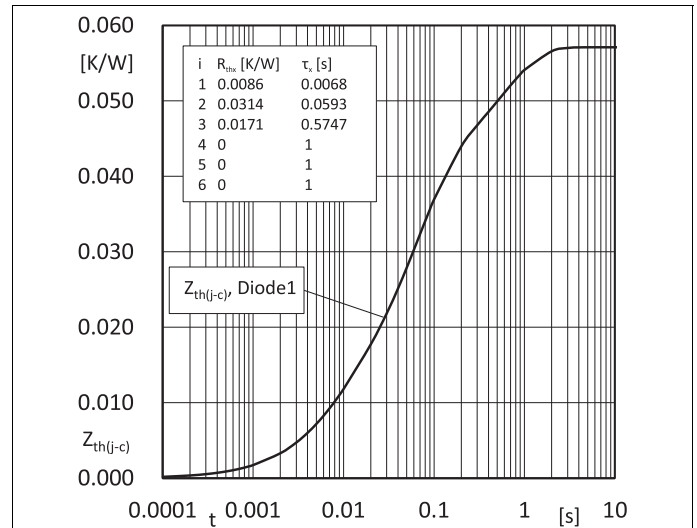


Fig. 20: Diode1 transient thermal impedance

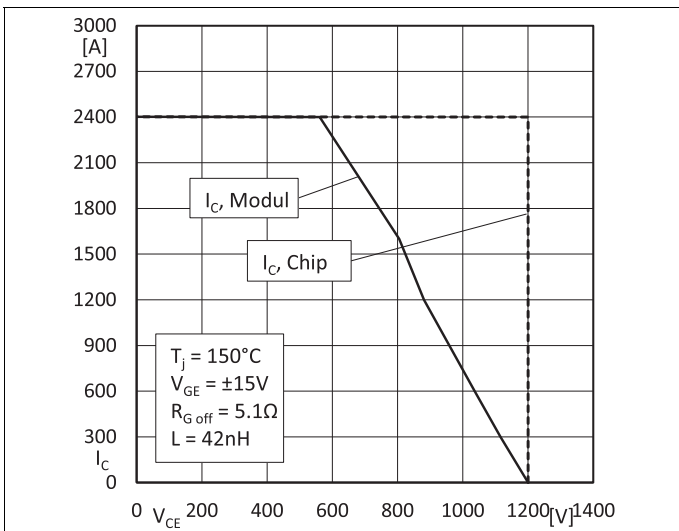


Fig. 21: RBSOA IGBT2

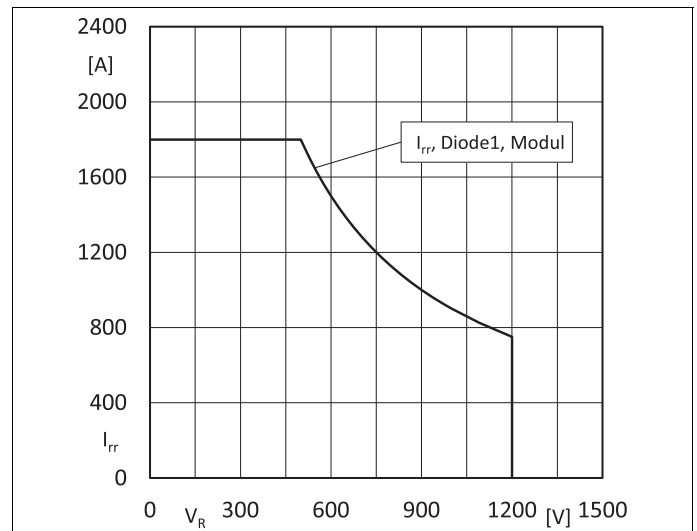


Fig. 22: RBSOA Diode1

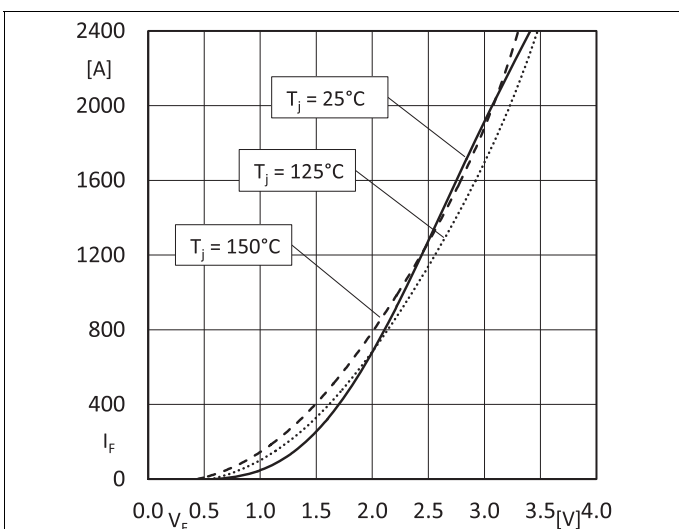


Fig. 23: Typ. Diode2 forward characteristics  $I_F=f(V_F)$  (chipllevel)

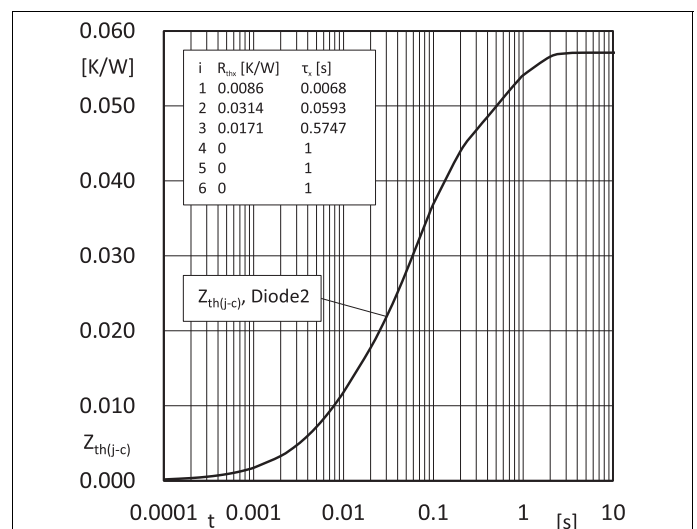


Fig. 24: Diode2 transient thermal impedance



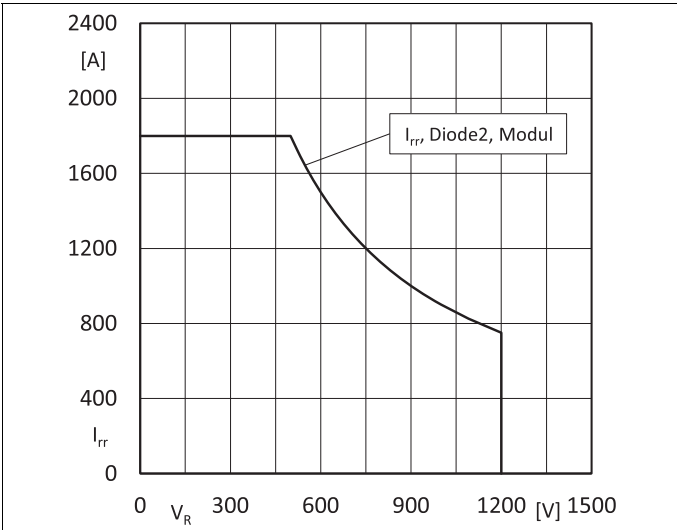


Fig. 25: RBSOA Diode2

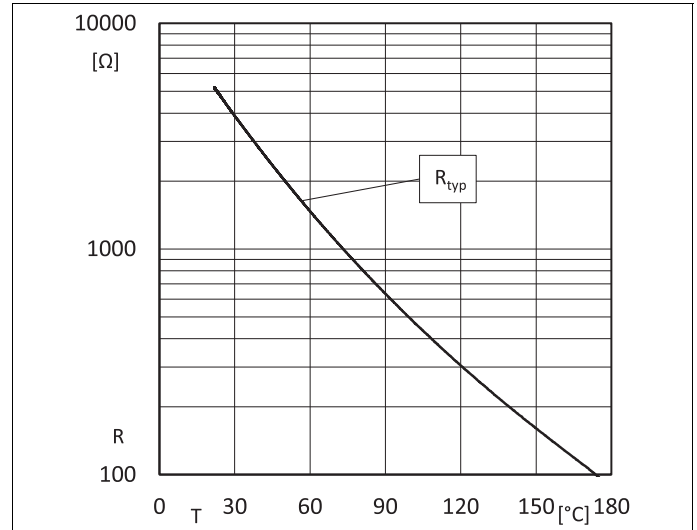
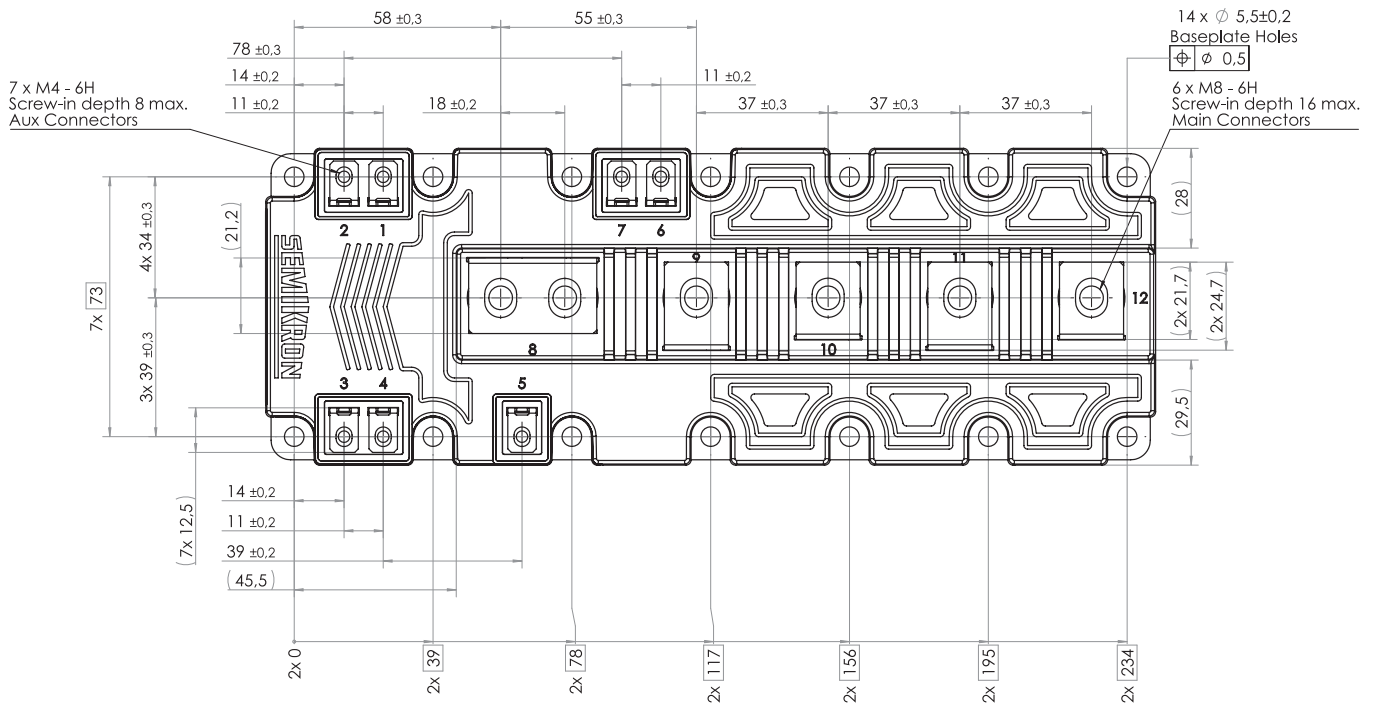
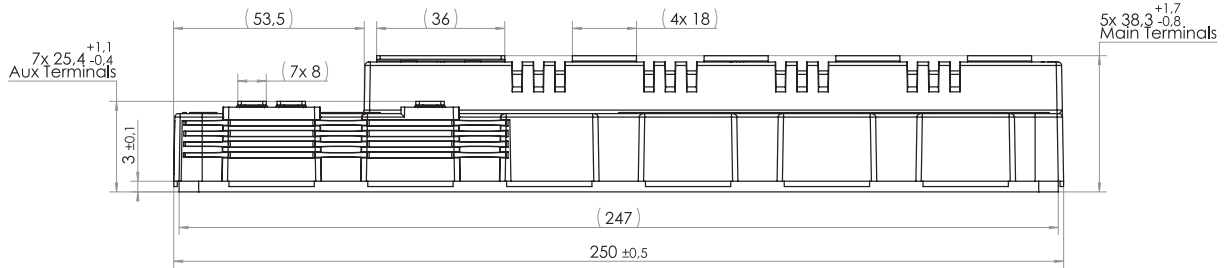
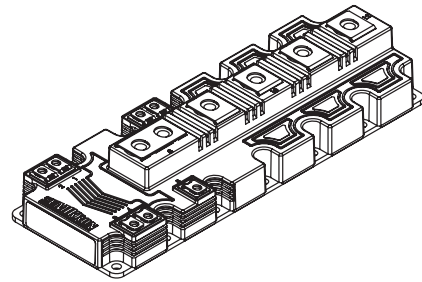
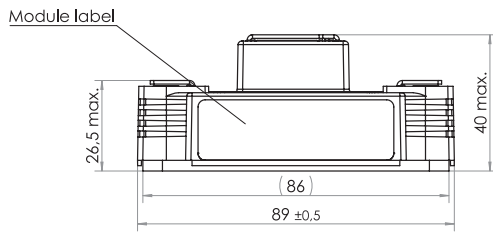


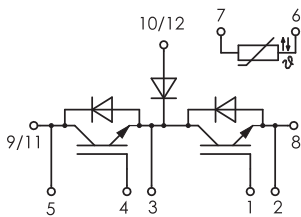
Fig. 26: Typ. NTC characteristics

# SKM1200MLI12TE4



- Dimensions in mm
- General tolerances ±0.5mm

## SEMITRANS 10



## TOP MLI

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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