

# SKM450GM12E4D1



SEMITRANS® 3

## IGBT4 Modules

### SKM450GM12E4D1

#### Features\*

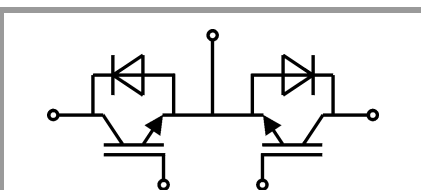
- IGBT4 = 4th generation medium fast trench IGBT (Infineon)
- CAL4 = Soft switching 4th generation CAL-diode
- Insulated copper baseplate using DBC technology (Direct Bonded Copper)
- Increased power cycling capability
- With integrated gate resistor
- For higher switching frequencies up to 12kHz
- UL recognized, file no. E63532
- SKM...D1: increased diode performance

#### Typical Applications

- Matrix Inverter
- Bidirectional switch

#### Remarks

- Case temperature limited to  $T_c = 125^\circ\text{C}$  max.
- Recommended  $T_{op} = -40 \dots +150^\circ\text{C}$
- Product reliability results valid for  $T_j = 150^\circ\text{C}$



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Absolute Maximum Ratings				
Symbol	Conditions	Values	Unit	
<b>IGBT</b>				
$V_{CES}$	$T_j = 25^\circ\text{C}$	1200	V	
$I_C$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	699	A
		$T_c = 80^\circ\text{C}$	538	A
$I_{Cnom}$		450	A	
$I_{CRM}$	$I_{CRM} = 3 \times I_{Cnom}$	1350	A	
$V_{GES}$		-20 ... 20	V	
$t_{psc}$	$V_{CC} = 800\text{ V}$ $V_{GE} \leq 15\text{ V}$ $V_{CES} \leq 1200\text{ V}$	$T_j = 150^\circ\text{C}$	10	$\mu\text{s}$
$T_j$		-40 ... 175	$^\circ\text{C}$	
<b>Inverse diode</b>				
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V	
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	623	A
		$T_c = 80^\circ\text{C}$	466	A
$I_{Fnom}$		500	A	
$I_{FRM}$	$I_{FRM} = 2 \times I_{Fnom}$	1000	A	
$I_{FSM}$	$t_p = 10\text{ ms}$ , $\sin 180^\circ$ , $T_j = 25^\circ\text{C}$	2736	A	
$T_j$		-40 ... 175	$^\circ\text{C}$	
<b>Module</b>				
$I_{t(RMS)}$		500	A	
$T_{stg}$	module without TIM	-40 ... 125	$^\circ\text{C}$	
$V_{isol}$	AC sinus 50 Hz, $t = 1\text{ min}$	4000	V	

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
<b>IGBT</b>					
$V_{CE(sat)}$	$I_C = 450\text{ A}$ $V_{GE} = 15\text{ V}$ chiplevel	$T_j = 25^\circ\text{C}$	1.84	2.07	V
		$T_j = 150^\circ\text{C}$	2.23	2.42	V
$V_{CE0}$	chiplevel	$T_j = 25^\circ\text{C}$	0.80	0.90	V
		$T_j = 150^\circ\text{C}$	0.70	0.80	V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chiplevel	$T_j = 25^\circ\text{C}$	2.3	2.6	$\text{m}\Omega$
		$T_j = 150^\circ\text{C}$	3.4	3.6	$\text{m}\Omega$
$V_{GE(th)}$	$V_{GE} = V_{CE}$ , $I_C = 16.4\text{ mA}$	5	5.8	6.5	V
$I_{CES}$	$V_{GE} = 0\text{ V}$ , $V_{CE} = 1200\text{ V}$ , $T_j = 25^\circ\text{C}$			5	mA
$C_{ies}$	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$	27.2		nF
$C_{oes}$		$f = 1\text{ MHz}$	1.76		nF
$C_{res}$		$f = 1\text{ MHz}$	1.50		nF
$Q_G$	$V_{GE} = -8\text{ V} \dots +15\text{ V}$		2500		nC
$R_{Gint}$	$T_j = 25^\circ\text{C}$		1.9		$\Omega$
$t_{d(on)}$	$V_{CC} = 600\text{ V}$ $I_C = 450\text{ A}$	$T_j = 150^\circ\text{C}$	253		ns
$t_r$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$	59		ns
$E_{on}$	$R_{Gon} = 1\ \Omega$	$T_j = 150^\circ\text{C}$	28		mJ
$t_{d(off)}$	$R_{Goff} = 1\ \Omega$	$T_j = 150^\circ\text{C}$	505		ns
$t_f$	$di/dt_{on} = 8100\text{ A}/\mu\text{s}$ $di/dt_{off} = 3400\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$	112		ns
$E_{off}$		$T_j = 150^\circ\text{C}$	58		mJ
$R_{th(j-c)}$	per IGBT			0.062	K/W
$R_{th(c-s)}$	per IGBT ( $\lambda_{grease} = 0.81\text{ W}/(\text{m}^2\text{K})$ )		0.028		K/W
$R_{th(c-s)}$	per IGBT, pre-applied phase change material		0.017		K/W

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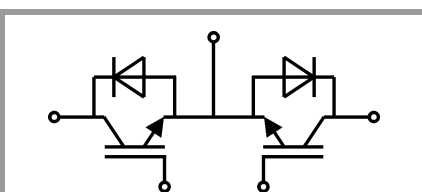
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#### Remarks

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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>Inverse diode</b>						
$V_F = V_{EC}$	$I_F = 450 \text{ A}$ $V_{GE} = 0 \text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		2.04	2.35	V
		$T_j = 150^\circ\text{C}$		1.94	2.23	V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$		1.30	1.50	V
		$T_j = 150^\circ\text{C}$		0.90	1.10	V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$		1.64	1.88	m $\Omega$
		$T_j = 150^\circ\text{C}$		2.3	2.5	m $\Omega$
$I_{RRM}$	$I_F = 450 \text{ A}$	$T_j = 150^\circ\text{C}$		504		A
$Q_{rr}$	$di/dt_{off} = 8000 \text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		75		$\mu\text{C}$
$E_{rr}$	$V_{GE} = -15 \text{ V}$ $V_{CC} = 600 \text{ V}$	$T_j = 150^\circ\text{C}$		31		mJ
$R_{th(j-c)}$	per diode				0.095	K/W
$R_{th(c-s)}$	per diode ( $\lambda_{grease}=0.81 \text{ W}/(\text{m}^2\text{K})$ )			0.037		K/W
$R_{th(c-s)}$	per diode, pre-applied phase change material			0.03		K/W
<b>Module</b>						
$L_{CE}$				15		nH
$R_{CC+EE}$	measured per switch	$T_c = 25^\circ\text{C}$		0.55		m $\Omega$
		$T_c = 125^\circ\text{C}$		0.85		m $\Omega$
$R_{th(c-s)1}$	calculated without thermal coupling			0.008		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module ( $\lambda_{grease}=0.81 \text{ W}/(\text{m}^2\text{K})$ )			0.013		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module, pre-applied phase change material			0.009		K/W
$M_s$	to heat sink M6		3		5	Nm
$M_t$	to terminals M6			2.5	5	Nm
						Nm
$w$					325	g



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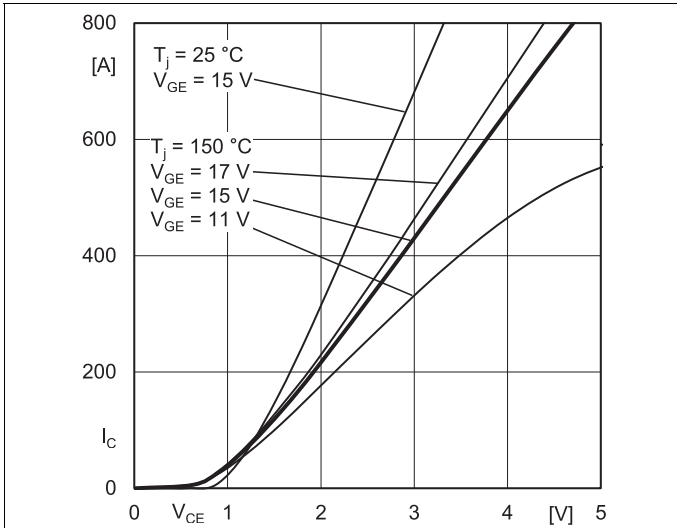


Fig. 1: Typ. output characteristic, inclusive  $R_{CC+EE}$

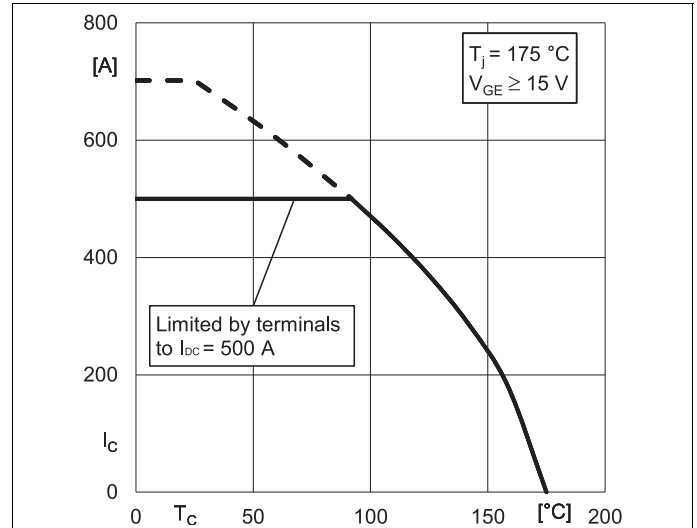


Fig. 2: Rated current vs. temperature  $I_c = f(T_c)$

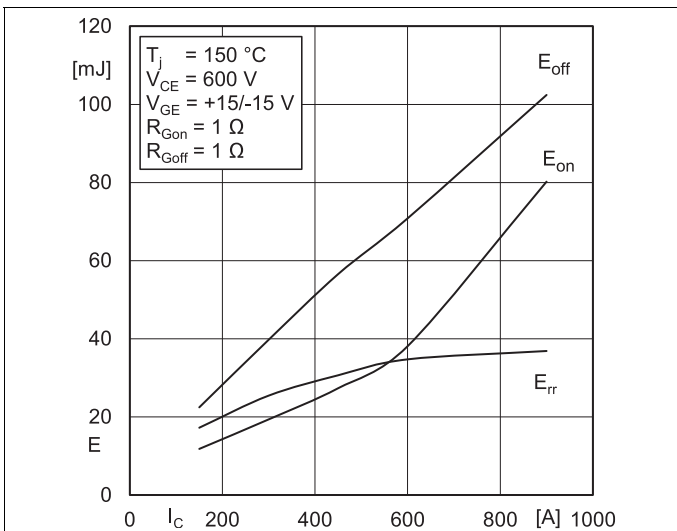


Fig. 3: Typ. turn-on /-off energy =  $f(I_c)$

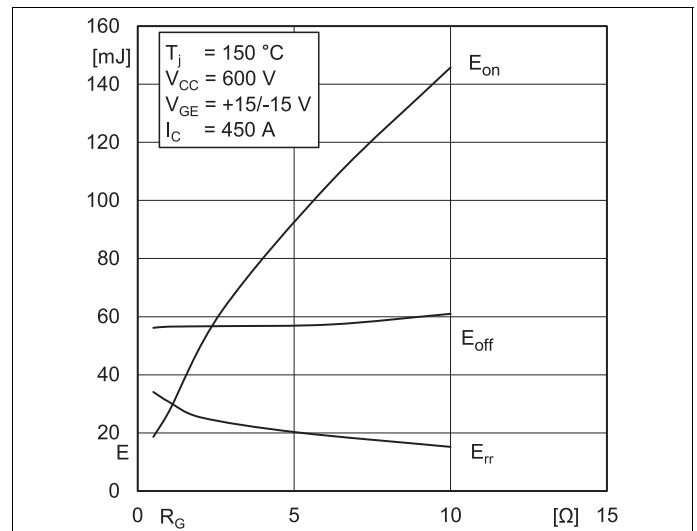


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

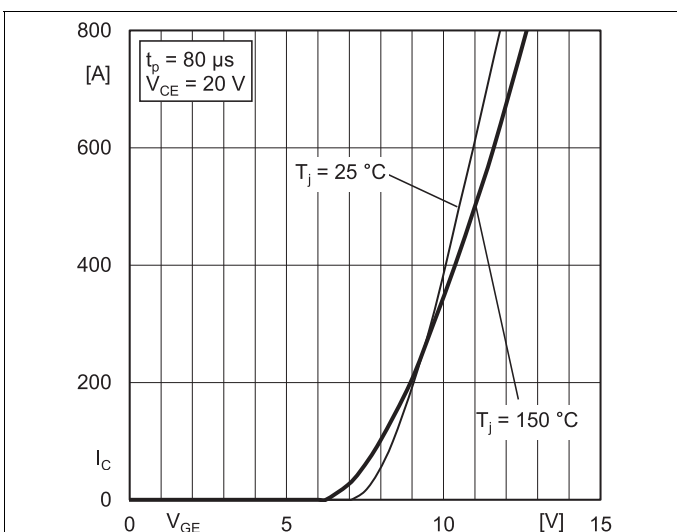


Fig. 5: Typ. transfer characteristic

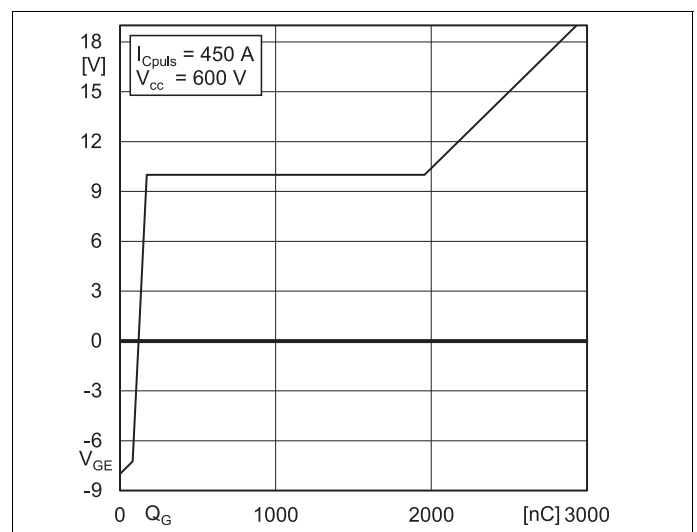
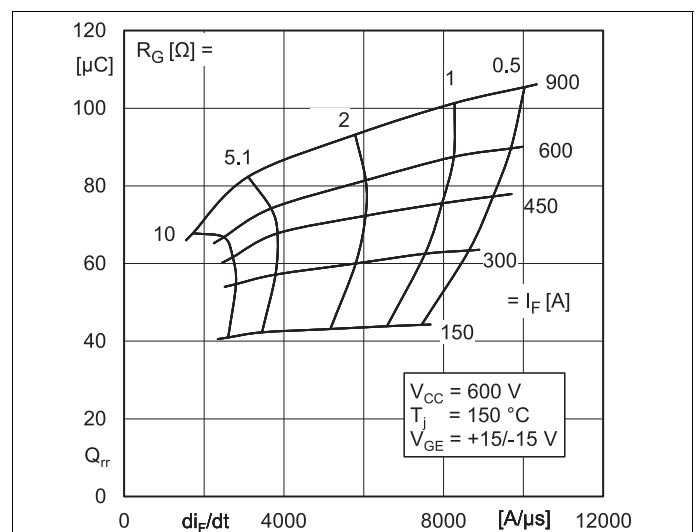
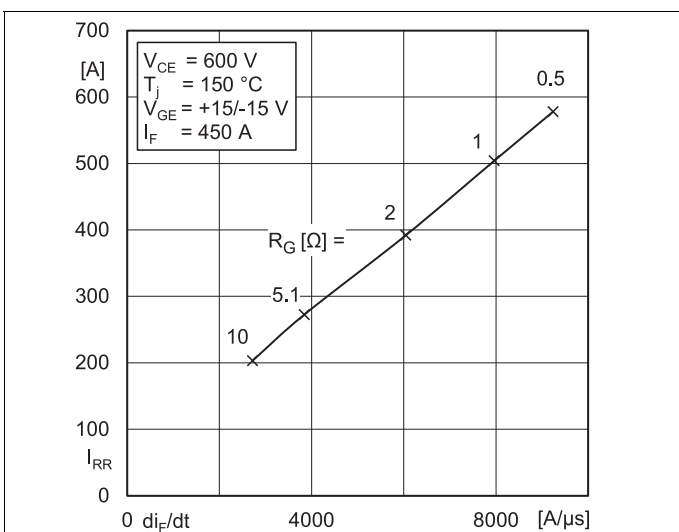
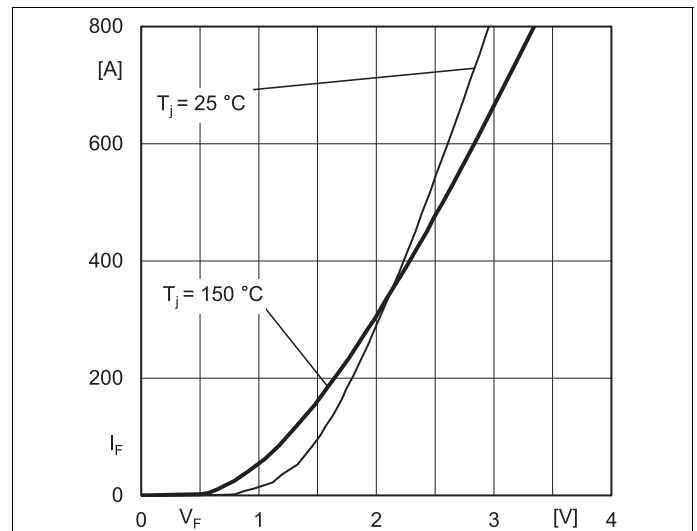
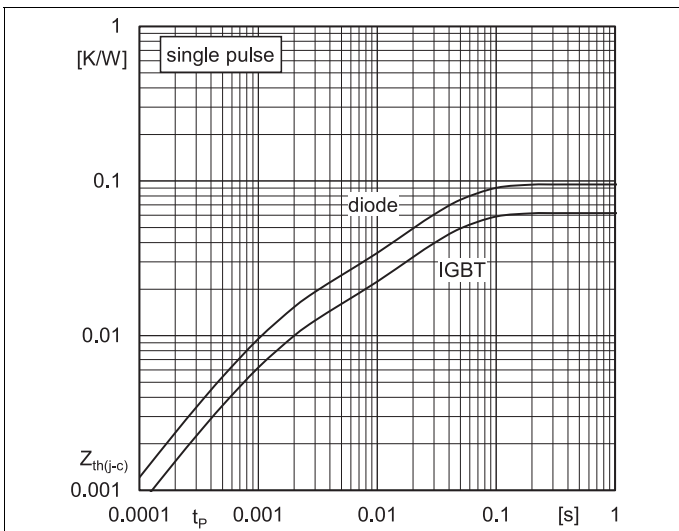
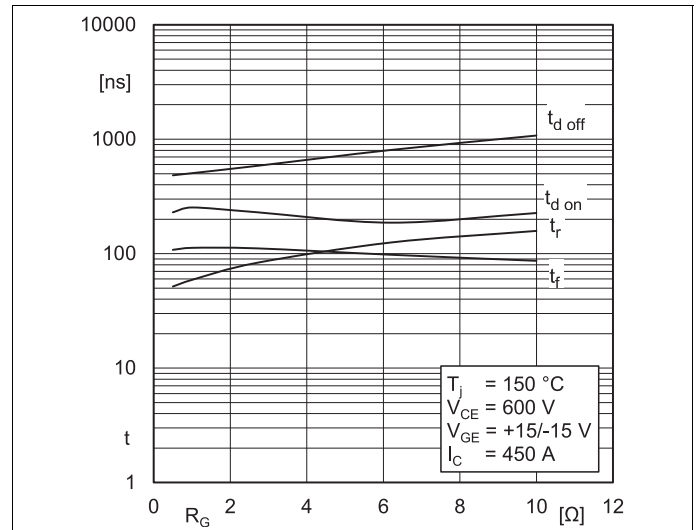
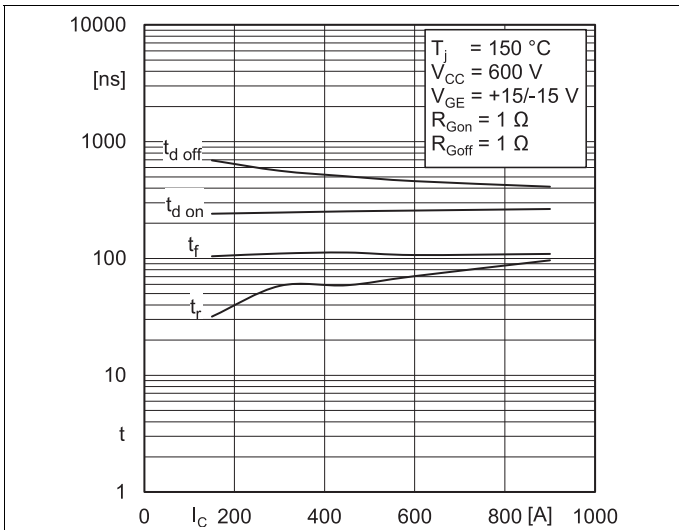
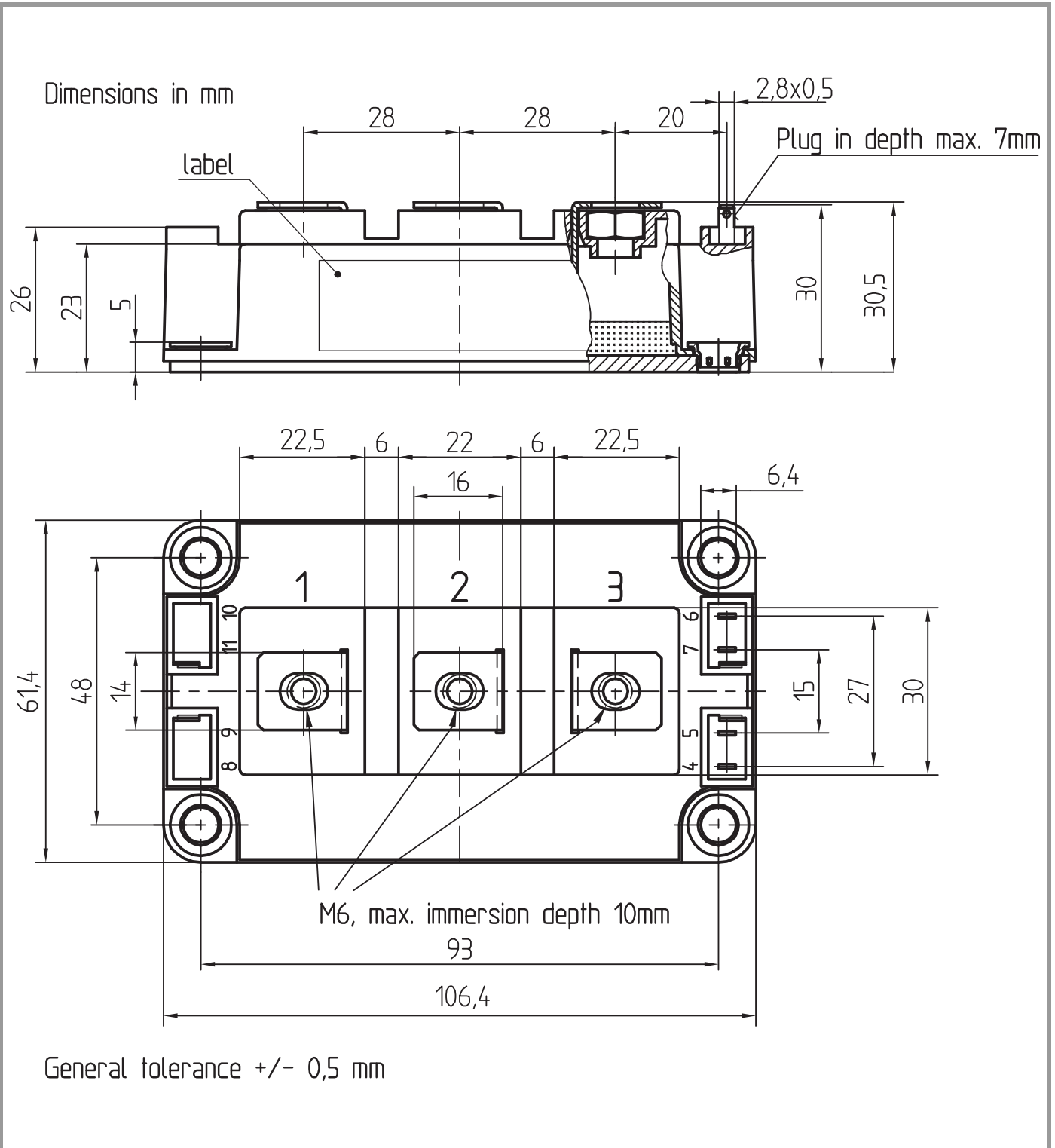


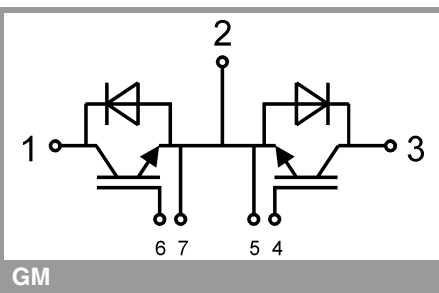
Fig. 6: Typ. gate charge characteristic



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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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